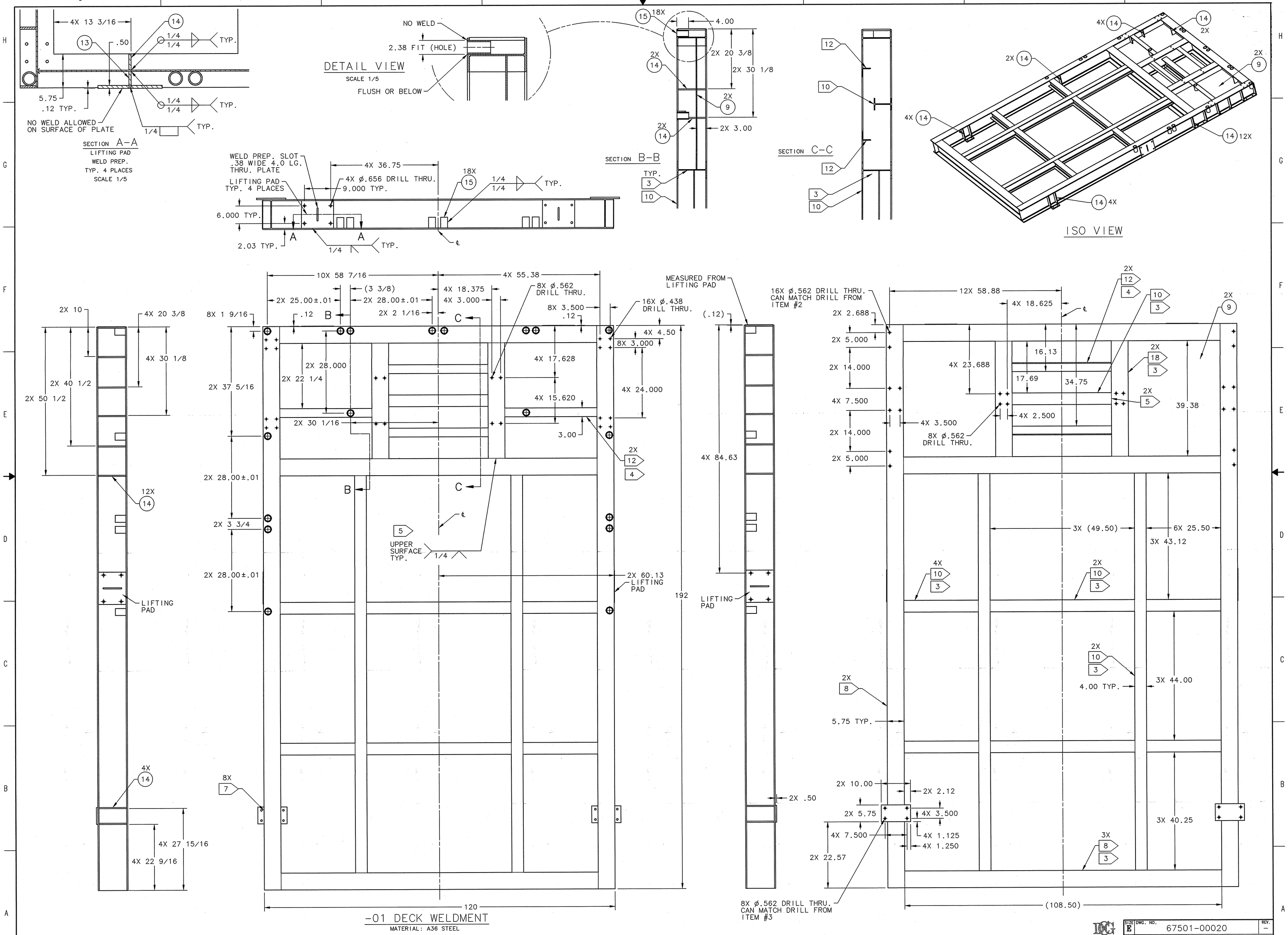
SECTION A-A
LIFTING PAD
WELD PREP.
TYP. 4 PLACES
SCALE 1/5
NO WELD ALLOWED ON SURFACE OF PLATE
DETAIL VIEW
SCALE 1/5
NO WELD
2.38 FIT (HOLE)
FLUSH OR BELOW
SECTION B-B
SECTION C-C
ISO VIEW
WELD PREP. SLOT .38 WIDE 4.0 LG. THRU. PLATE
LIFTING PAD TYP. 4 PLACES
4X ø.656 DRILL THRU.
9.000 TYP.
MEASURED FROM LIFTING PAD
16X ø.438 DRILL THRU.
8X ø.562 DRILL THRU.
16X ø.562 DRILL THRU. CAN MATCH DRILL FROM ITEM #2
UPPER SURFACE TYP.
LIFTING PAD
8X ø.562 DRILL THRU. CAN MATCH DRILL FROM ITEM #3
-01 DECK WELDMENT
MATERIAL: A36 STEEL
SCALE: 1/10
SIZE E
DWG. NO. 67501-00020
REV. –
SCALE NOTED
USED ON ASSY NO. 67501-00000
SHEET 2 OF 4