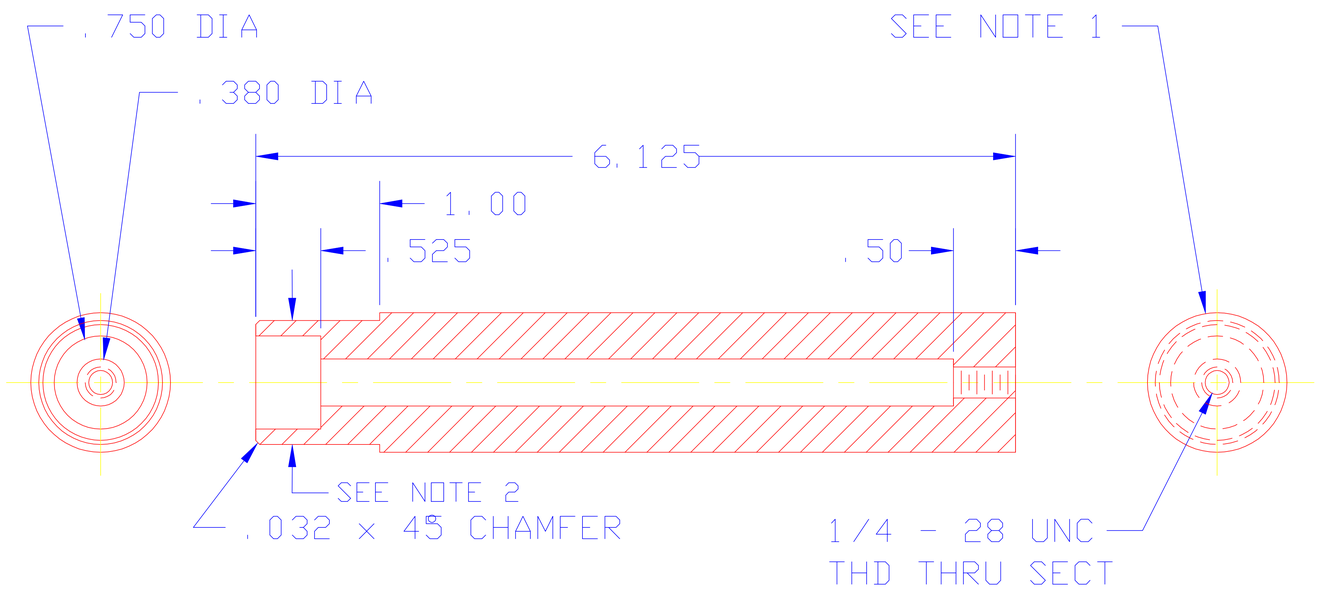
REV.	DATE	DESCRIPTION	BY	APP'D



NOTES:

1. MAT'L: 304 SS ROD, 1-1/8" (OR OVERSIZE 1") DIA
2. MACHINE O.D. OF FINISHED END OF TEST FIXTURE TO $.0000^{+.0001}_{-.0000}$ LARGER THAN THE MEASURED O.D. OF THE EMITTER CASE (2709-12 - AFTER ASSEMBLY INTO STALK (2709-3)
3. ALL MACHINING TO BE DONE USING SULFUR-FREE CUTTING OIL.
4. CLEAN FOLLOWING STANDARD PROCEDURES PRIOR TO USE. STORE AS APPROPRIATE FOR UHV-QUALIFIED PARTS.

DRAWN BY VANCE	NUCLEAR PHYSICS LABORATORY UNIVERSITY OF ILLINOIS AT URBANA-CHAMPAIGN	Ta CUP TEST FIXTURE		
CHECKED BY	UNLESS OTHERWISE SPECIFIED	PART NO.	SCALE	FILE
	DIMENSIONS IN INCHES 2 PLACE DEC. ±.01	NO. REQ'D.	1=1	
APPROVED BY	BREAK SHARP CORNERS 3 PLACES DEC. ±.003 FRACTIONAL±1/32" ANGULAR±0°30'	CHASSIS NO. OR MATERIAL 6061 ALUMINUM	DATE 6-13-89	DWG. NO. C-2709-114