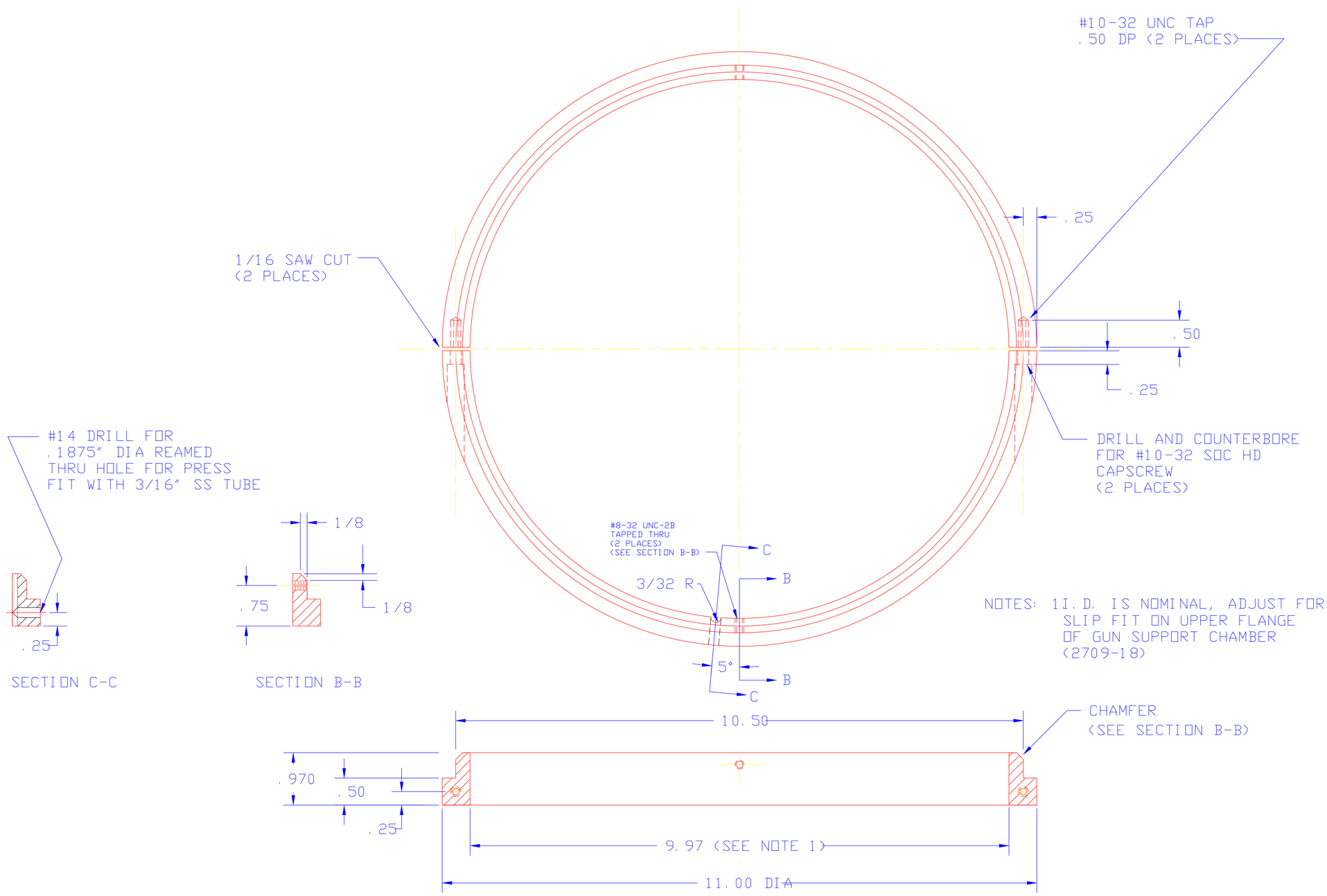
REV.	DATE	DESCRIPTION	BY	APP'D
1	12-91	ADDED 3/16" REAMED HOLE	URIBE	



NOTES: 1I.D. IS NOMINAL, ADJUST FOR SLIP FIT ON UPPER FLANGE OF GUN SUPPORT CHAMBER (2709-18)

DRAWN BY VANCE	NUCLEAR PHYSICS LABORATORY UNIVERSITY OF ILLINOIS AT URBANA-CHAMPAIGN	ELECTROSTATIC SHIELD SUPPORT CLAMP
CHECKED BY	UNLESS OTHERWISE SPECIFIED DIMENSIONS IN INCHES 2 PLACE DEC. ±.01 BREAK SHARP CORNERS 3 PLACES DEC. ±.003 FRACTIONAL±1/32" ANGULAR±0°30'	PART NO. / NO. REQ'D. / SCALE 1=1 / FILE 15
APPROVED BY		CHASSIS NO. OR MATERIAL LISTED / DATE 7-7-89 / DWG. NO. D-2709-102