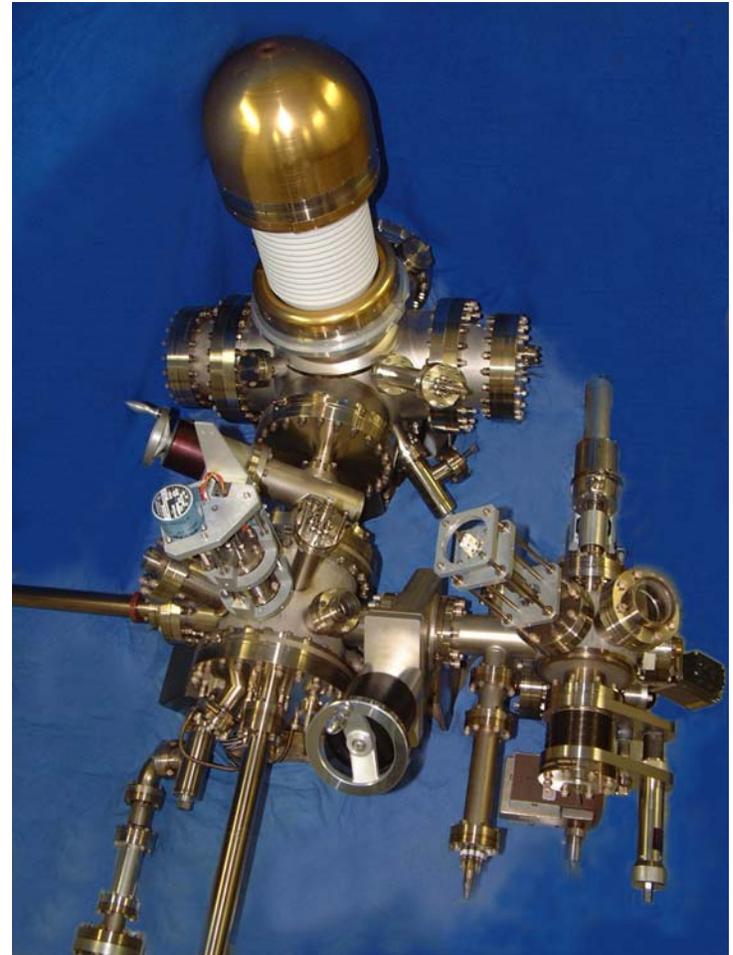


Commissioning of the Jefferson Lab Load-Locked Gun

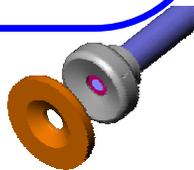
Marcy L. Stutzman



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Jefferson Lab Production Guns

Two Identical Horizontal NEG Guns

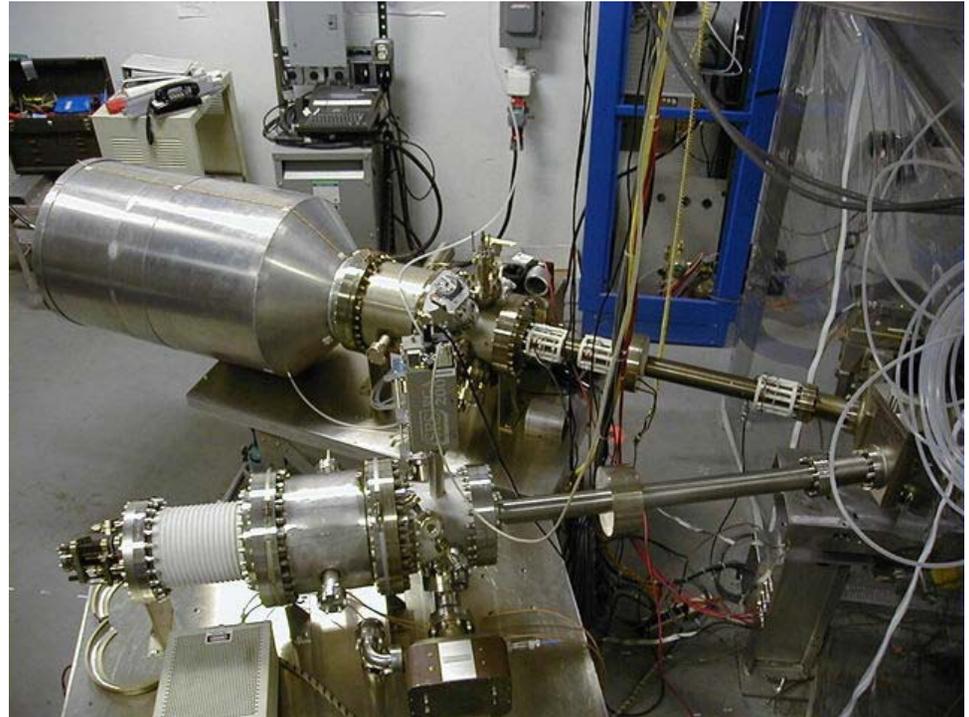
Both have good cathodes
QE ~ 1.6% at 770 nm
0.2% at 842 nm
Polarization ~ 78%

Lifetimes ~ 300 C @ 250 μ A
600 C @ 60 μ A

Vacuum ~ 5 e⁻¹² Torr

Spot moves ~ 2 weeks at 100 μ A

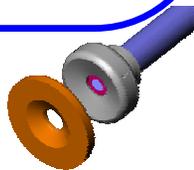
Reactivation ~ 2 months at 100 μ A



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Disadvantages

Cathode Changes

Full Bakeouts: 3 days downtime

Only 1-2 times/year with good lifetimes

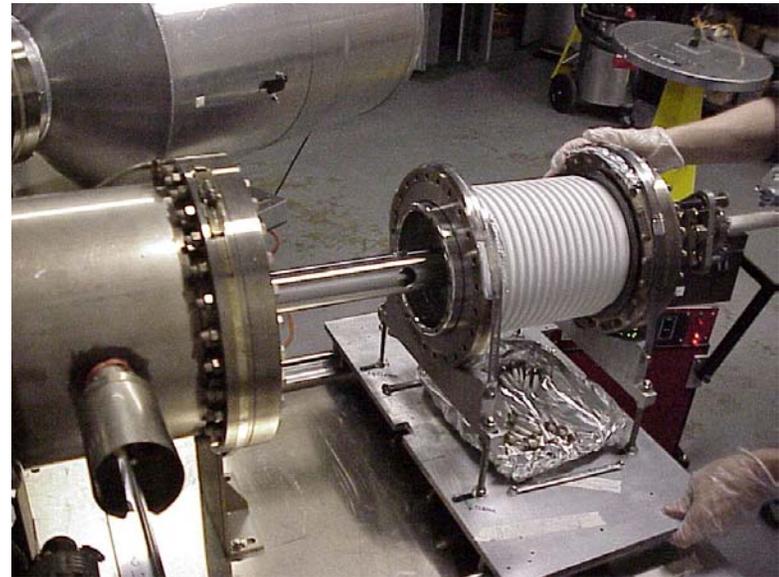
Two guns – little lost beamtime

HV breakdowns

Re-polishing of electrode

Gun open – extra bakeout,
higher pressure

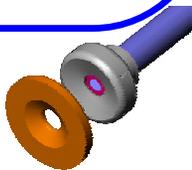
Cesium in HV chamber?
Titanium Electrodes?



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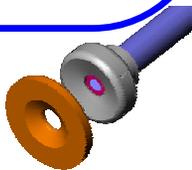
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Load-Lock Design Goals

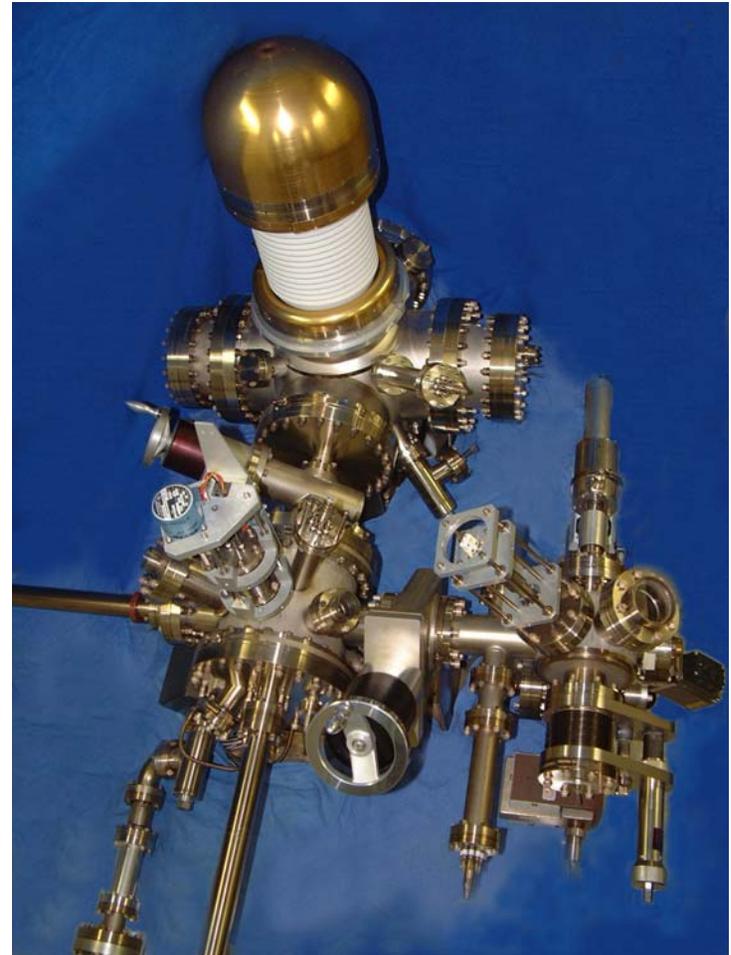
- Installation of cathode from air to HV in less than 8 hours
- Load-lock chamber at ground potential, no moving parts at HV
- Horizontal – compatible with tunnel configuration (15° bend)
- Maintain all good features of current horizontal guns
 - Electrode material
 - Electrostatic optics
 - Excellent vacuum, pumping conductance



Design of the Gun

3 Chambers:

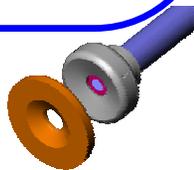
- Load/Heat/Hydrogen Chamber
- Prep Chamber
- High Voltage Chamber



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Load/Heat/Hydrogen Chamber

Load through 4½” flange

11 l/s Ion pump

60 l/s Turbo pump

$P \sim 1e^{-8}$ Torr

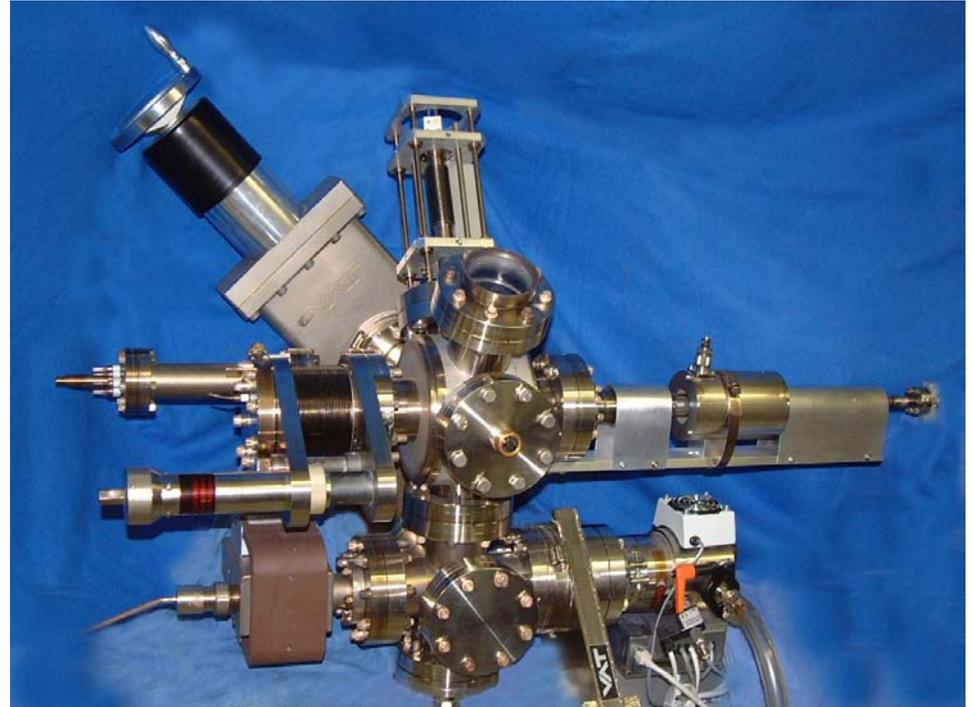
Hydrogen Cleaner

Ceramic Heater

Insertable Thermocouple

Copper Cooling Finger

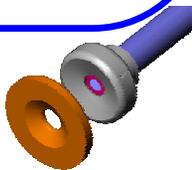
Residual Gas Analyzer



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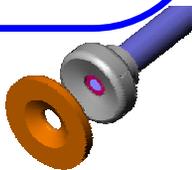
Residual Gas Analyzer



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Prep Chamber

Two Manipulators

Activate with Cs and NF_3

5 Optical Ports for Puck Transfer
Activation, QE measurement

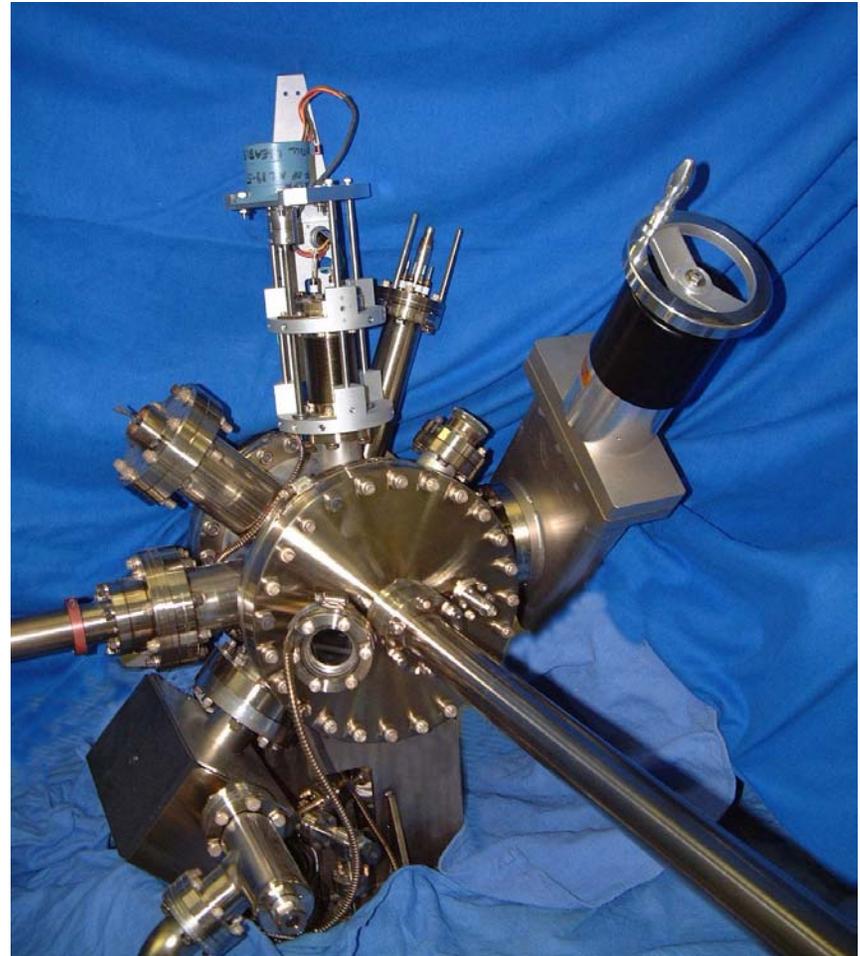
Ring Anode for Bias

RGA for analysis/leak detection

Pumps: 40 l/s ion pump

GP100 NEG pump

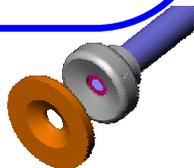
$P \sim 1\text{e}^{-10}$ Torr



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High Voltage Chamber

Good conductance to pumps

10" 6 way cross, electropolished

3x GP500 SAES NEGS

220 liter Ion pump

NEG coated beamline, 15° bend

Extractor Gauge – $P \sim 9e^{-12}$ Torr

Few Components at HV

Cathode support, electrode, puck
biased –100kV

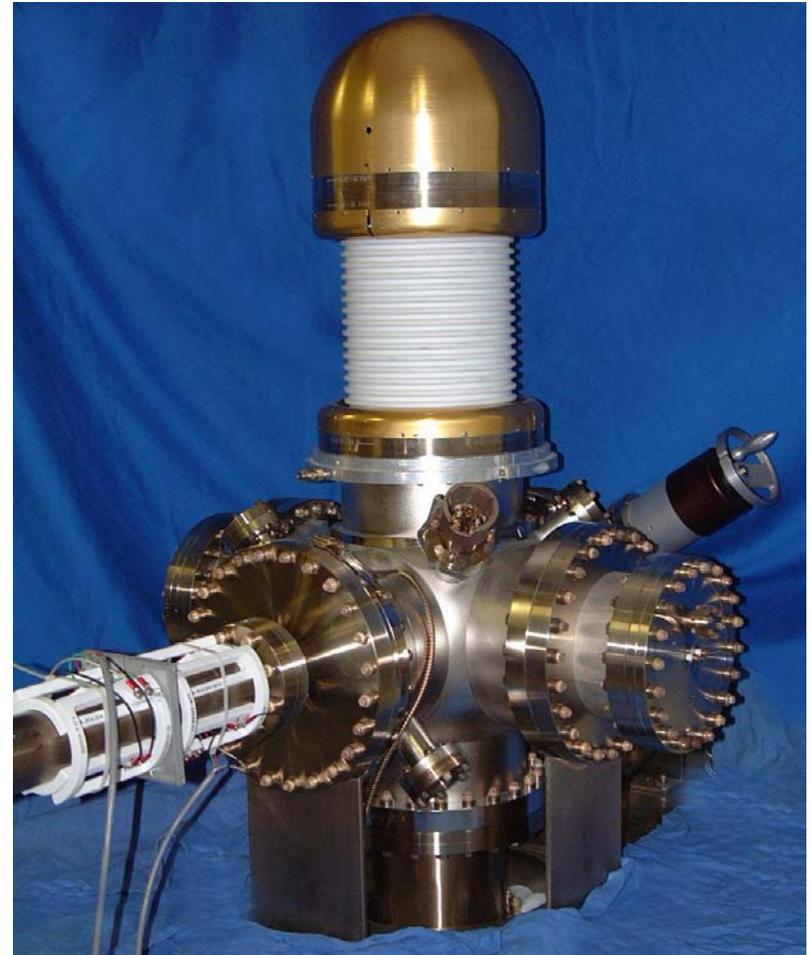
Sapphire rollers capture puck

Electrostatic Optics like Production Guns

25° cathode electrode geometry

Titanium electrode

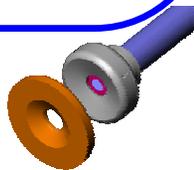
Same cathode/anode gap



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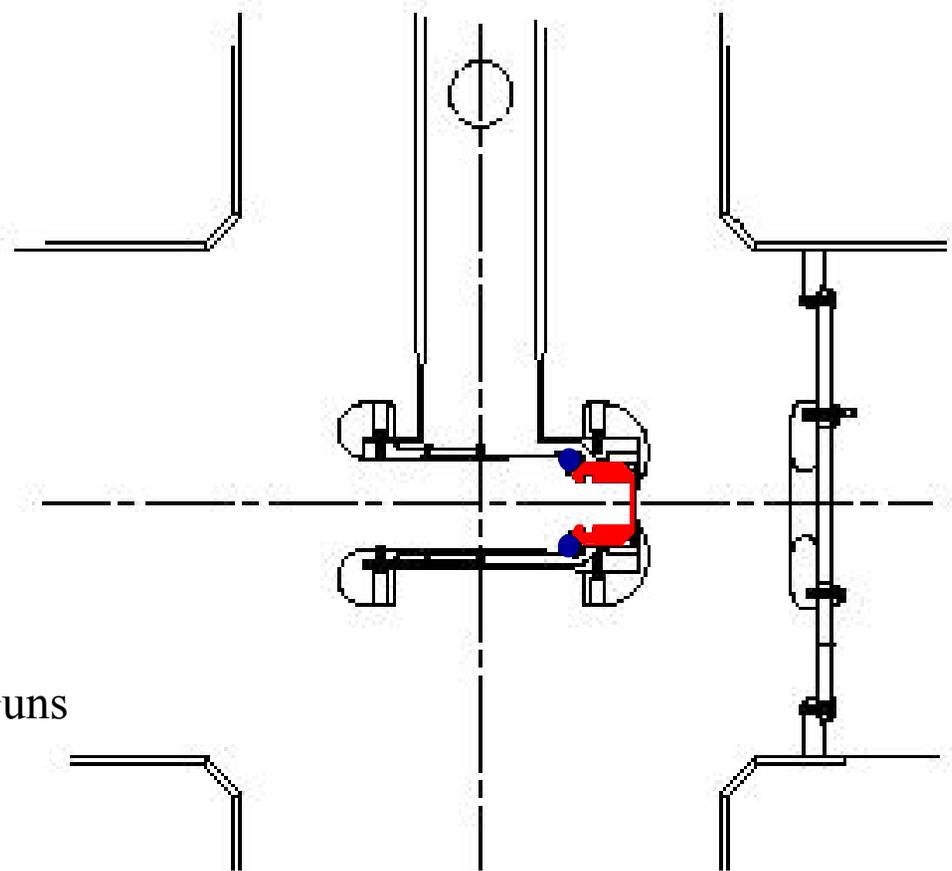
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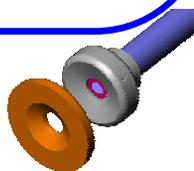
Same cathode/anode gap



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Manipulators

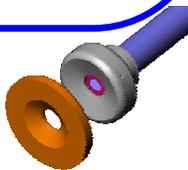
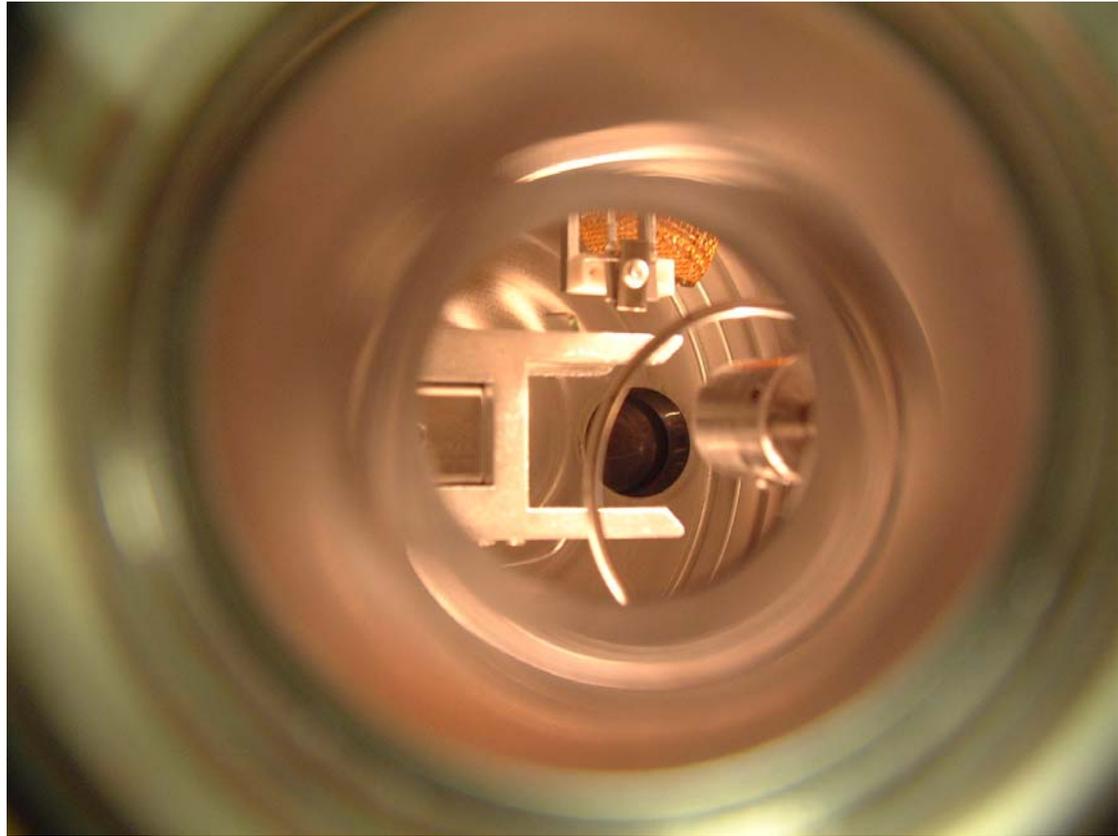
Surface Interface
Magnetic Manipulators

Transverse:

Translational only
Fingers, springs

Longitudinal:

Translational and
Rotational
Inserts, wings fit
in channel



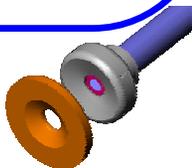
Puck

Machined Molybdenum

Indium Solder, Tantalum Cup

Hollow back for longitudinal manipulator

Beveled ends for docking/sapphire rollers



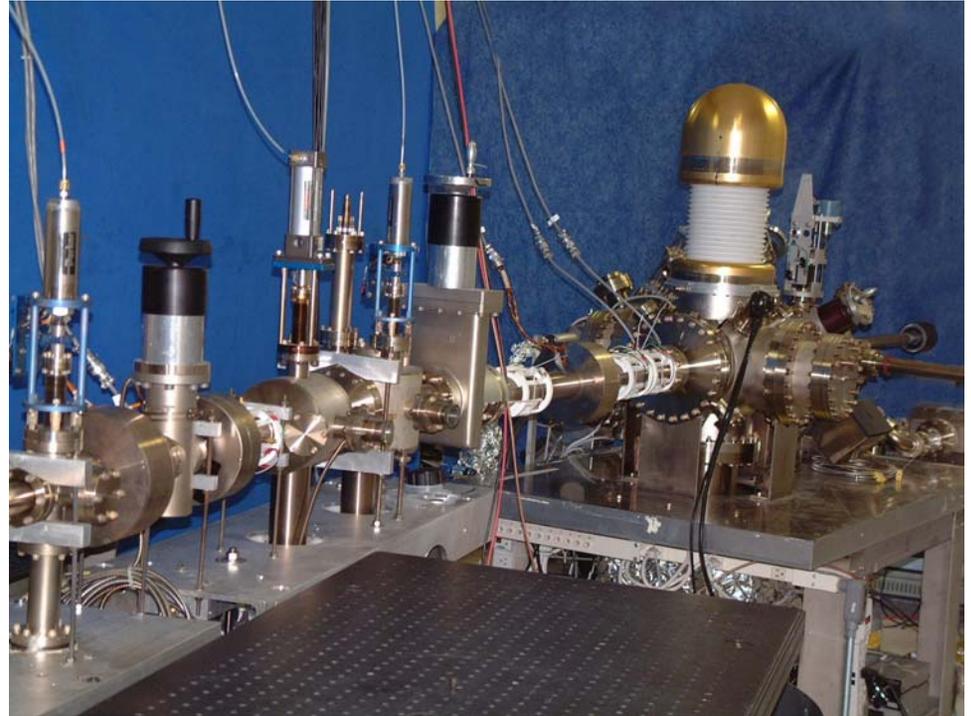
Instrumented Beamline

Same configuration as
production beamline

Outfitted with 5 viewers,
2 BPMs, and 1 harp scanner

RF Lasers, BPMs support
lifetime, parity experiments

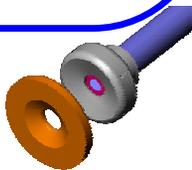
Plans for Wien filter, Mott
Polarimeter



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Low Voltage Data

Process:

Load Bulk GaAs from air

Heat to 600 °C, drop to 300 °C and 10 min. H clean

Heat at 600 °C for 2 hours, cool to 22 °C (cooling finger)

Move to Prep chamber and activate with Cs/NF₃

Results:

QE measurements at 100 V ring anode bias:

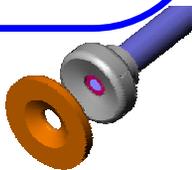
9.2% QE at 780 nm

6.6% QE at 860 nm

Similar to QE values obtained on baked test chamber!

Total Time from Loading to HV chamber: 7.5 hours

HV chamber holds voltage with minimal leakage current (~ 100 nA)



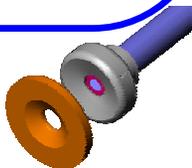
Planned Experiments

Lifetime studies:

- Active area spot size
- Radial position of active area
- Anodization procedure
- Wavelength dependence
- Contaminant species effects

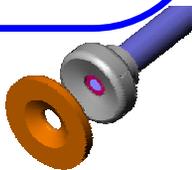
Parity Experiments:

- Helicity correlated position asymmetry
- Helicity correlated charge asymmetry



Conclusions

- New Load-Locked Gun built at Jefferson Lab
- Meets goals of loading, Hydrogen cleaning, activating and taking to HV chamber in less than 8 hours with good QE
- Initial beam tests expected shortly
- Can be used for test stand studies of parameters affecting lifetime, helicity correlated effects
- Can be swapped with horizontal NEG gun for production beam



Acknowledgements

Work on this gun was started in 1997. The following people were instrumental in the design and building of BTLLEPG: Best Technology Load-Locked Polarized Electron Gun

Philip Adderley

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Tony Day

Bruce Dunham

Joe Grames

John Hansknecht

Peter Hartmann

Reza Kazimi

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Ganapati Rao Myneni

Matt Poelker

Scott Price

Paul Rutt

Bill Schneider

Charlie Sinclair

Michael Steigerwald

Marcy Stutzman

